

# Technical Specifications

## High Pressure Reactor BR-300

### Note

Unique selling propositions and knock-out specifications are written in blue.  
Notes refer to main competitors Parr Instruments, Büchi and Premex.

High Pressure Reactor BR-300	High Pressure Reactor BR-300
Model with PTFE-Lining	Model without PTFE-Lining
<b>General Specifications</b>	
Please select appropriate specifications according to customers reactor configuration	
Materials of construction: Vessel : SS 316 and PTFE Valves and fittings: SS 316 or Hastelloy	Materials of construction: Vessel : SS 316 or Hastelloy Valves and fittings: SS 316 or Hastelloy
Sealing: PTFE, FPM (Viton) or FFKM	Sealing: PTFE, FPM (Viton) or FFKM
Capacity reactor: 350, 600 or 900ml	Capacity reactor: 350, 600 or 900ml
Capacity liner: 300, 500 or 700 ml	
Max. operating temperature: 230 °C (446°F)	Max. operating temperature: 300°C (572°F)
Max. operating pressure: 200 bar (2900 psi)	Max. operating pressure: 200 bar (2900 psi)
TÜV* certificate	TÜV* certificate
Outer diameter: 92 mm (3.6 inch)	Outer diameter: 92 mm (3.6 inch)
Interior diameter: 64 mm (2.5 inch)	Interior diameter: 68 mm (2.7 inch)
Interior depth: 98 mm (3.9 inch) with 300ml 165 mm (6.5 inch) with 500ml 261 mm (10.3 inch) with 700ml	Interior depth: 100 mm (3.9 inch) with 350ml 169 mm (6.7 inch) with 600ml 265 mm (10.4 inch) with 900ml
<b>Basic Installation</b>	
PTFE-lining knocks-out all competitors.	
High pressure reactor with pressure vessel made of stainless steel SS 316 TI fully lined with PTFE for effective corrosion protection for all reactor components which come in contact with liquid medium. Lining consists of removable PTFE-insert with a wall thickness of 2 mm, fixed-mount lid-liner made of PTFE (thickness 5 mm) and a PTFE-O-seal ring. The reactor	High pressure reactor with pressure vessel made of stainless steel SS 316 TI or Hastelloy C-4 for corrosive media and an O-seal ring made of PTFE, FPM or FFKM. The reactor is closed manually, tool-free with a quick-acting closure ring and exceeding of the maximum pressure is prevented by a rupture disc with a burst pressure of 200 bar (2900 psi).

is closed manually, tool-free with a quick-acting closure ring and exceeding of the maximum pressure is prevented by a rupture disc with a burst pressure of 200 bar (2900 psi).

### Set of Fittings SS 316

Please select appropriate specifications according to customers reactor configuration.

Fittings are made of SS 316 and include:  
 Manometer (0-250 bar; 0-3626 psi)  
 Rupture disc made of monel with PFA protecting foil with rupture disc holder made of SS 316 TI incl. Certificate.  
 Connection to high pressure tubing possible for safe drainage of emitted gases.  
 Gas valve (nominal width 4mm)  
 NiCrNi-temperature probe (type K) in PFA-sheathed (thickness 0.5 mm) dip-tube made of SS 316 TI

Fittings are made of SS 316 and include:  
 Manometer (0-250 bar; 0-3626 psi)  
 Rupture disc made of monel with PFA protecting foil with rupture disc holder made of SS 316 TI incl. Certificate.  
 Connection to high pressure tubing possible for safe drainage of emitted gases.  
 Gas valve (nominal width 4mm)  
 NiCrNi-temperature probe (type K) in dip-tube made of SS 316 TI

Options:  
 Liquid sampling valve with PTFE rising tube (nominal width 4mm)  
 PTFE high pressure exhaust tubing for rupture disc (2.5m, ID 9mm, 550bar)  
 Digital manometer (0-250bar; 0-3626 psi)  
 Liquid feeding of 5-50ml under working pressure

Options:  
 Liquid sampling valve with SS 316 rising tube (nominal width 4mm)  
 PTFE high pressure exhaust tubing for rupture disc (2.5m, ID 9mm, 550bar)  
 Digital manometer (0-250bar; 0-3626 psi)  
 Liquid feeding of 5-50ml under working pressure

### Option: Set of Fittings Hastelloy C4

Please select appropriate specifications according to customers reactor configuration.

Hastelloy valves and fittings knocks-out Parr, especially.

Fittings are made of Hastelloy C4 and include:  
 Manometer (0-250 bar; 0-3626 psi) with Hastelloy C4 pressure transmitter  
 Rupture disc made of monel with PFA protecting foil with rupture disc holder made of HC-4 incl. Certificate. Connection to high pressure tubing possible for safe drainage of emitted gases.  
 Gas valve (nominal width 2mm)  
 NiCrNi-temperature probe (type K) in PFA-sheathed (thickness 0.5 mm) dip-tube made of SS 316 TI

Fittings are made of Hastelloy C4 and include:  
 Manometer (0-250 bar; 0-3626 psi) with Hastelloy C4 pressure transmitter  
 Rupture disc made of monel with PFA protecting foil with rupture disc holder made of HC-4 incl. Certificate. Connection to high pressure tubing possible for safe drainage of emitted gases.  
 Gas valve (nominal width 2 mm)  
 NiCrNi-temperature probe (type K) in dip-tube made of HC-4

Options:  
 Liquid sampling valve with PTFE rising tube (nominal width 2mm)  
 PTFE high pressure exhaust tubing for rupture disc (2.5m, ID 9mm, 550bar)  
 Digital manometer (0-250bar; 0-3626 psi) and Hastelloy C4 pressure transmitter (0-250bar; 0-3626 psi)

Options:  
 Liquid sampling valve with HC-4 rising tube (nominal width 2mm)  
 PTFE high pressure exhaust tubing for rupture disc (2.5m, ID 9mm, 550bar)  
 Digital manometer (0-250bar; 0-3626 psi) and Hastelloy C4 pressure transmitter (0-250bar; 0-3626 psi)

### Heating

Heating is performed from outside with an thermally isolated, electrical heating jacket (heating output: 1000W, integrated NiCrNi thermocouple, power supply: 230V/50Hz) made of coated stainless steel. Temperature is controlled based on either the inner temperature of the reactor or the temperature of the heating jacket with a freely adjustable, separate controller (PID-controller) with LED-display (power supply 95-230V; max. current 10A, 50/60Hz). Adjustable parameters are heating ramp, end point, power limitation etc.

Built-in adjustable overtemperature protection (50-300°C).

Option:

Heating is performed from outside with a thermostated heating jacket. Heating is controlled by temperature of heating liquid.

Option for 300 ml reactor only:

Heating is performed from outside with a heating plate (heating output: 850W, power supply: 230V/50Hz) and a suitable heating block. The heating plate is controlled by the inner temperature of the reactor with a freely adjustable, separate controller (PID-controller) with LED-display (power supply 95-230V; max. current 10A, 50/60Hz). Adjustable parameters are heating ramp, end point, power limitation etc.

A stand is not required.

### Agitation

Please select appropriate specifications according to customers reactor configuration.

Competitors typically do not offer such a simple, cost effective stirrer but magnetic clutch with electronic drive.

Clandless agitation consists of

- a. completely PTFE-sheathed (thickness 1 mm), removable shaft and blades - standard are anchor blades;
- b. removable magnetic clutch made of SS 316 TI or Hastelloy C-22 with contactless sensor for rotational speed and PTFE/carbon bearings;
- c. an external motor mounted on a stand.

Clandless agitation consists of

- d. removable shaft and blades - standard are anchor blades - made of SS 316TI or Hastelloy C-4;
- e. removable magnetic clutch made of SS 316 TI or Hastelloy C-22 with contactless sensor for rotational speed and PTFE/carbon bearings;
- f. an external motor mounted on a stand.

Torque (magn. Clutch)	Max. viscosity	Torque (motor)	speed	power	Torque (magn. Clutch)	Max. viscosity	Torque (motor)	speed	power
20 Ncm	1500mPas at 1 litre	30 Ncm	50-2000rpm	230 or 115V	20 Ncm	1500mPas at 1 litre	30 Ncm	50-2000rpm	230 or 115V
40 Ncm	2500mPas at 4 litre	60 Ncm	50-2000rpm	230 or 115V	40 Ncm	2500mPas at 4 litre	60 Ncm	50-2000rpm	230 or 115V
90 Ncm	4000mPas at 10 litre	200 Ncm	14-530rpm	230 or 115V	90 Ncm	4000mPas at 10 litre	200 Ncm	14-530rpm	230 or 115V

Option for 300 ml reactor only :

Magnetic agitation with a magnetic bar using the integrated magnetic drive in the heating plate (0-1250 rpm)

A stand is not required.

Option for 300 ml reactor only :

Magnetic agitation with a magnetic bar using the integrated magnetic drive in the heating plate (0-1250 rpm)

A stand is not required.

Note:

PTFE-lining knocks-out all competitors.

### BTC-3000

Temperature controller with built-in data logger system with 62x42 mm LCD graphic display for real-time monitoring of temperature (0-500 °C, display accuracy 1°C) and pressure progression (display accuracy 1 bar). Heating programs are programmed and controlled in up to 6 steps comprising of warm-up time, hold time and temperature with a run time up to 17 days. PID regulation of temperature with PID parameters freely programmable.

Implemented monitoring of stirrer rotational speed (0-2000rpm) and second adjustable, overtemperature protection (30-300°C).

Control of heaters with max. 3000W power consumption.

Data logger function including PC software data monitoring of up to 4 reactor systems.

### BDL-3000

Data Logger System with PC-Software to monitor, display and document pressure, temperature data of up to 2 reactors.

Provision of internal reactor temperature regulation with BLH-800 hot plate for up to 2 reactors.

Operating system: Windows 98, Windows 2000 or higher.

\* An independent german testing laboratory